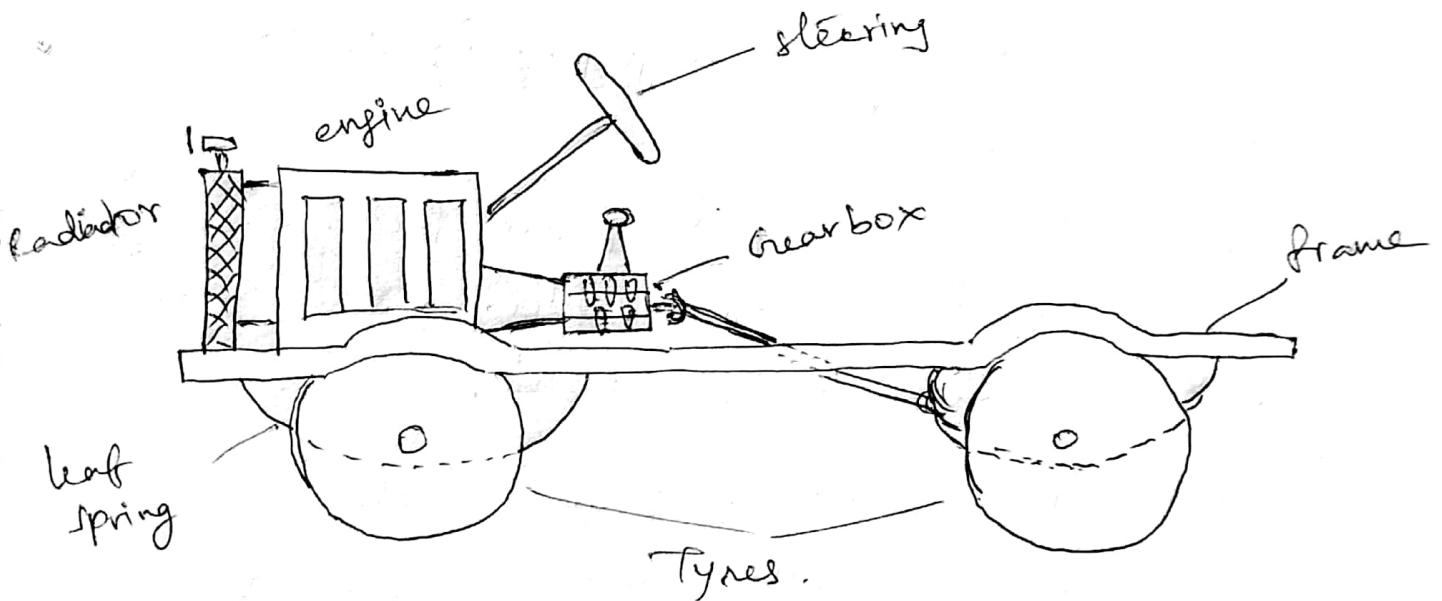


Unit - 1.

Vehicle structure & engine.

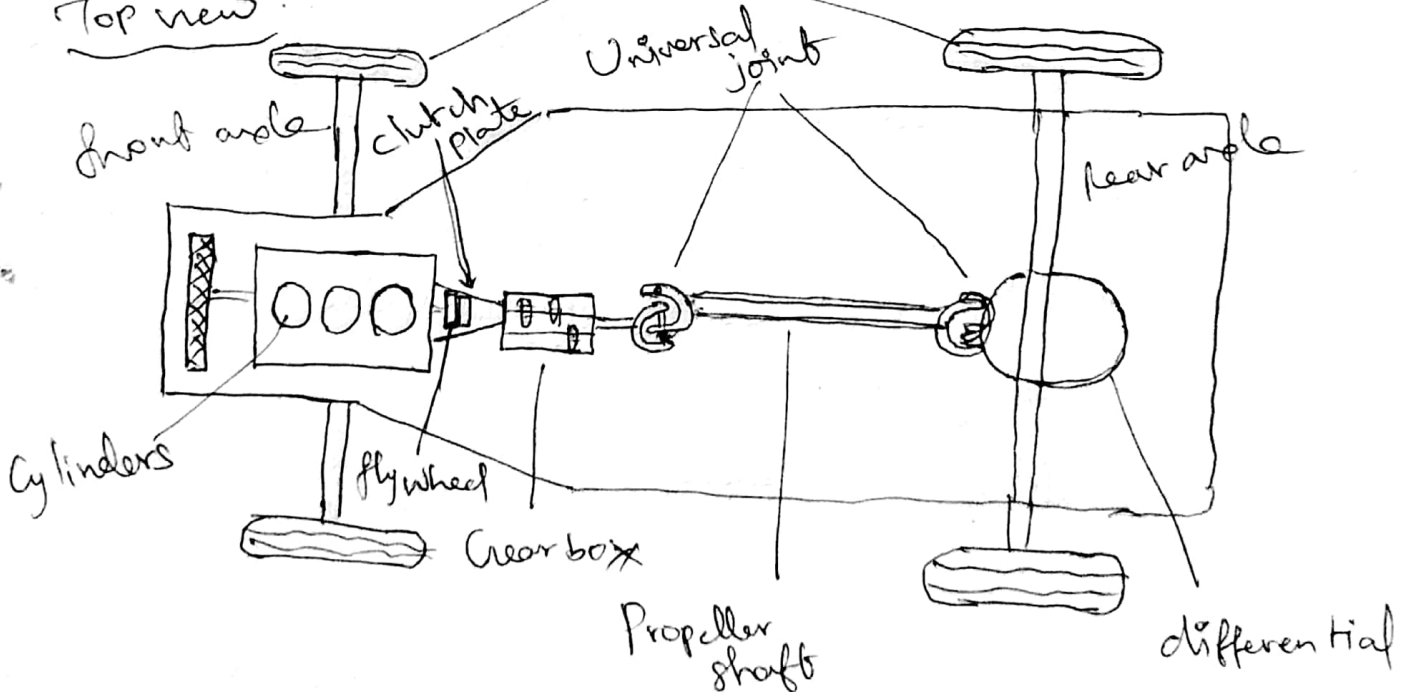
1:) Layout of Automobile chassis. (April may-2017, M/J-2013)  
Various components of chassis. drive system.

Front view.



Types.

Top view.



## Key words

②

engine: heart of automobile used to convert kinetic energy to mechanical. It is a drive medium.

Radiator: Cooling system to cool the over side of engine liners as while it functioning

frame: longitudinal member to hold all parts of vehicle including engine, body and supporting equipments.

Flywheel: whole output from the engine through crank shaft make some rpm depending upon engine speed.

clutch: Smooth movement of vehicle and to engage with gear box from flywheel.

Gearbox: regulate the vehicle speed as required level by changing of gear's

1) sliding mesh 2) constant mesh 3) synchromesh

Universal joint: make free flexible movement from one degree to another degree

Propeller shaft: cylindrical long shaft give rotate motion it is a transfer motion from engine medium to drive medium.

## Differential

(3)

A bevel gear arrangement is to control the rear both wheel while turning and gives a driving torque to rear wheels.

Axles. live and dead axle. differential axle is a live axle & steering axle is a dead axle.

steering. To control the vehicle as required direction by rotating it, rack & pinion, hydraulic, electronic power steering.

2) Various forces acting on a body & its aerodynamics. (NOV/DEC-2011, may/June-2013)

### Aerodynamics.

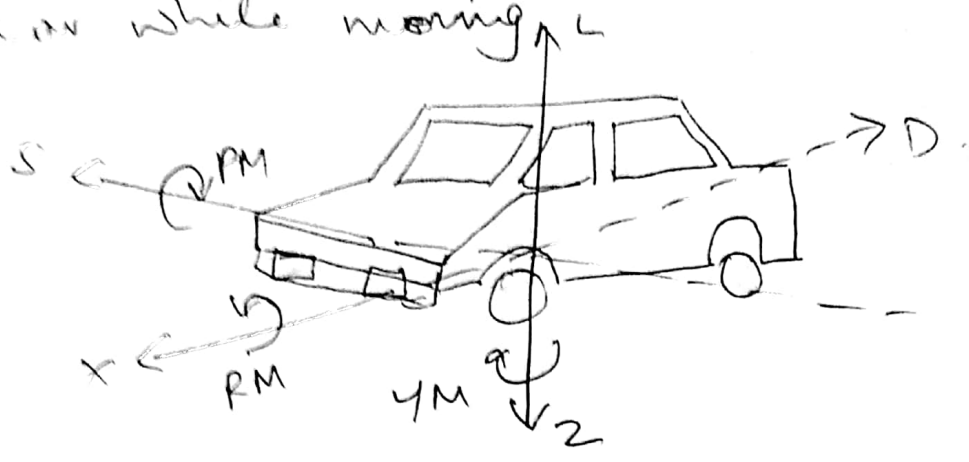
- \* drag & wind noise,
- \* Preventing lift force
- \* instability at high speeds
- \* Produce down force

### design of vehicle body.

- 1) Reduce fuel consumption
- 2) more favourable comfort, wind, noise, ventilation
- 3) stability handling

# Aerodynamic resistance

a) Drag force (D) - Pushing against front of car while moving



$$D = 0.5 \rho C_D A V^2$$

$\rho$  - air density,  $C_D$  - Drag factor,  $A$  - Area of vehicle,  $V$  - velocity of air.

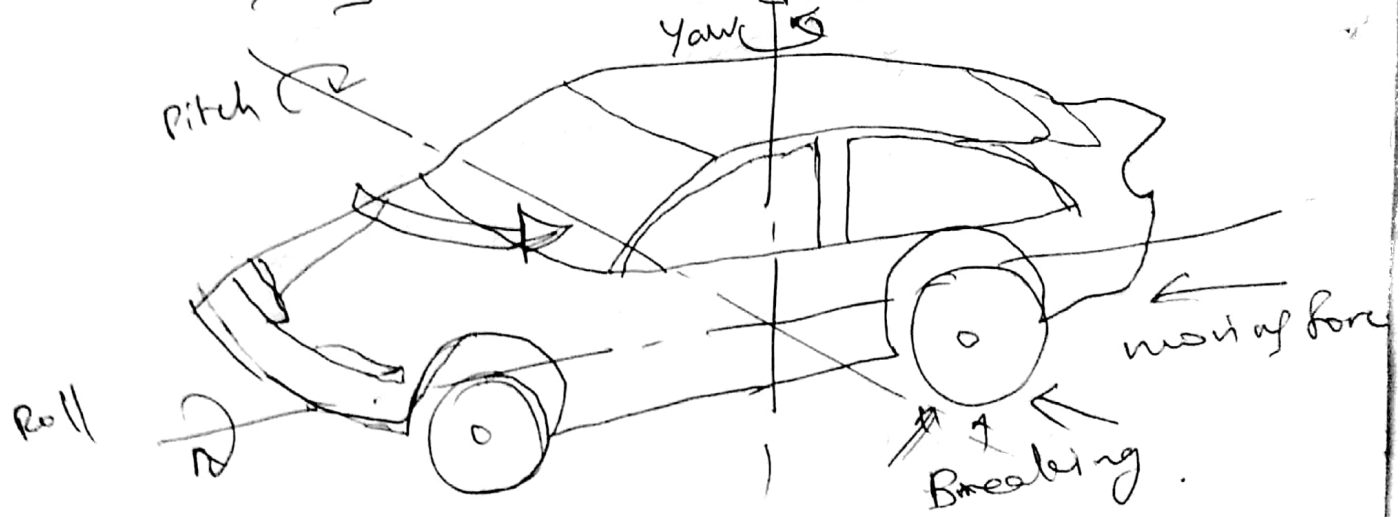
## b) Lift force (L)

Opposes the weight of an object and raises it into air.

Down-force to press down the ground makes friction

front lift force  $L = 0.5 \rho C_{Lf} A V^2$

rear lift force  $L = 0.5 \rho C_{Lr} A V^2$



⑤  
Pitching moment - acceleration/breaking action around  
Horizontal axis of vehicle. Caused on  
drag/lift force in (y axis.)

Rolling moment (x) cornering, side-to-side movement.

Yawing moment - Spin movement around in  
vehicle axis (z)

### 2) Rolling Resistance

due to friction effect on moving part  
frictional slip b/w pavement surface & tyre.

$$R_r = f_r / W$$

$f_r$  - Rolling resistance co. eff  
 $W$  - weight

3) Grade Resistance - happened in highway  
moving up a grade. vehicle components act  
as a downward press. due to opposite of  
force

$$R_g = (W \times G)$$

$R_g$  - Grade resistance

$W$  - Gross weight

4) Traction - adhesive friction of tyre to  
road surface

Driving - accelerate

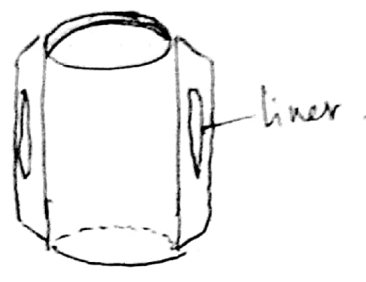
Breaking - slow or stop

Cornering - turn

3) IC engines Components. (April/may-2017, m/J-2014) (6)

1) Cylinder.

- 1) Cast iron
- 2) Casting
- 3) TDC, BDC.
- 4) Stroke

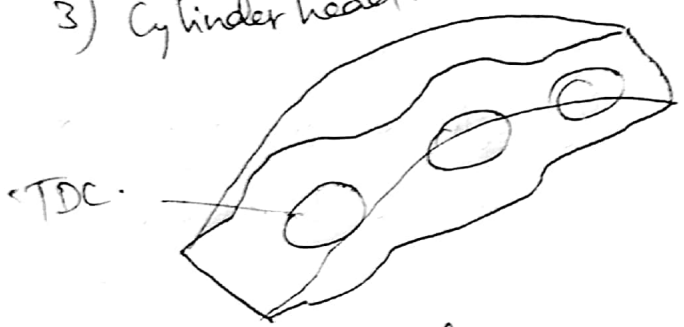


2) Piston.

- 1) light cylinder
- 2) side freely
- 3) Be strong
- 4) Al-alloy,
- 5) light alloy piston
- 6) Cast iron



3) Cylinder head.



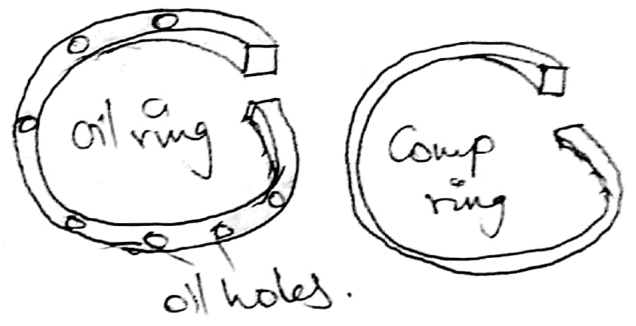
- 1) Restrict air flow.
- 2) Create Compression
- 3) Cast iron, Al

5) Crudgeon Pin



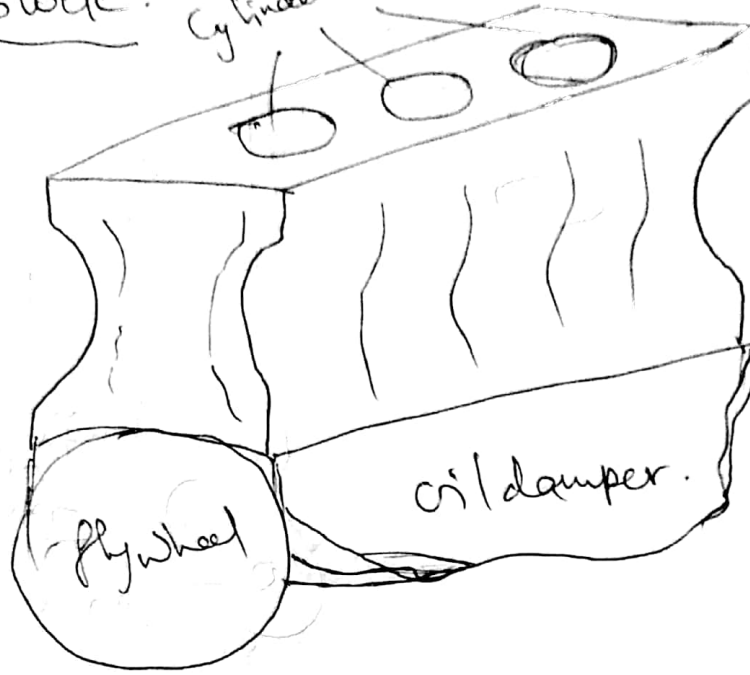
- 1) hold piston holes with connect rod.
- 2) Press fit.
- 3) it is a hollow for lightness

4) Piston ring



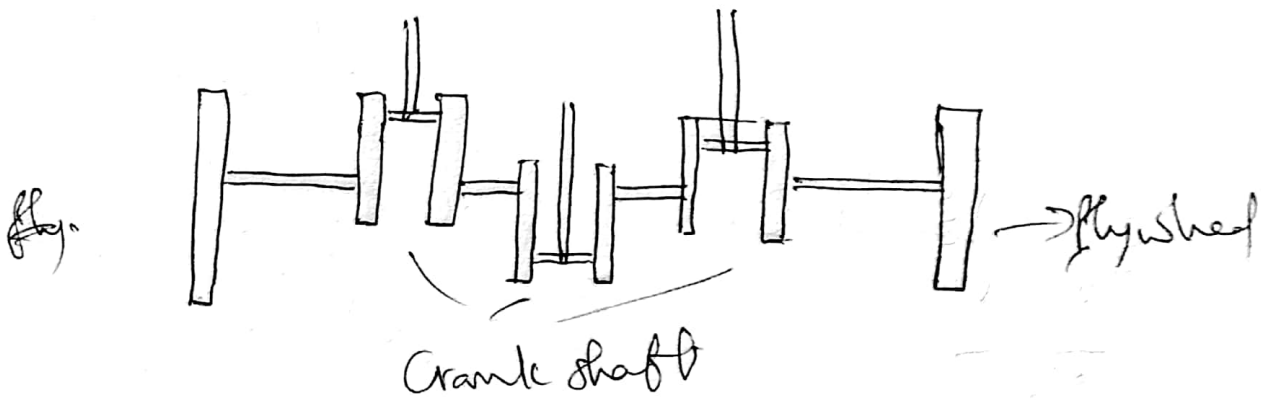
- 1) Good Sealing
- 2) expand & contract
- 3) free moving on cylinder walls.
- 4) Cast iron, al-steel

b) engine block.



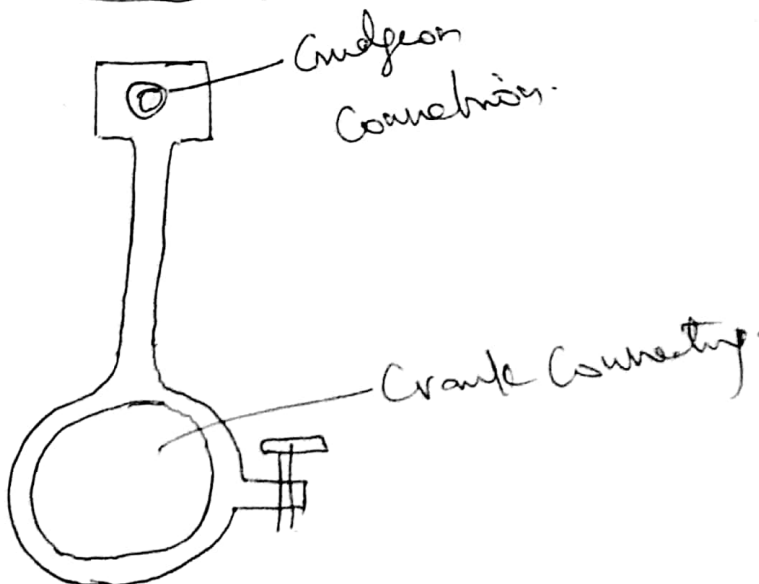
- ⑦
- 1) support piston on cylinder.
  - 2) Casting
  - 3) Cast Iron

b) Crank shaft



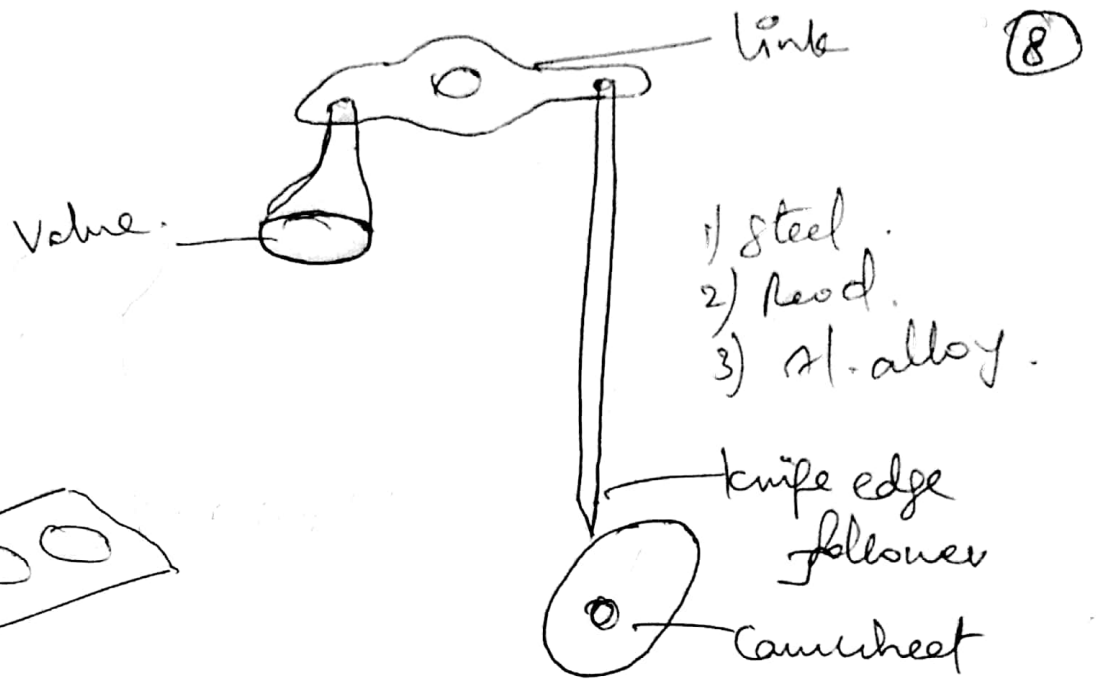
- 1) Forging
  - 2) steel material
- connect with connecting rod.

7) connecting rod.

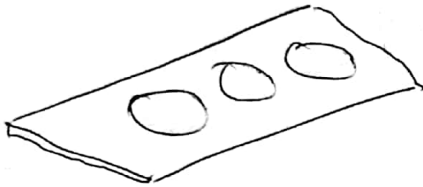


- 1) Nickel
  - 2) chromium
  - 3) vanadium
- Piston load to crankshaft

## 8) Cam shaft

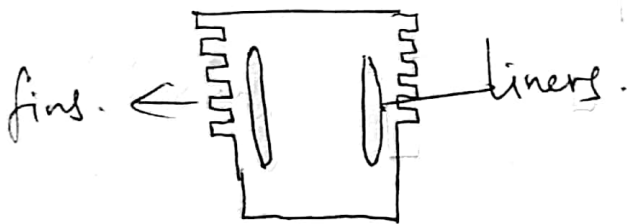


## 9) Gas ket.



- 1) avoid oil leakage.
- 2) fitting of cylinder head.

## 10) Liners



- 1) Cast iron
- 2) cooling water circulating.
- 3) casting.
- 4) Dry, wet type.



## Different method of VVT.

(10)

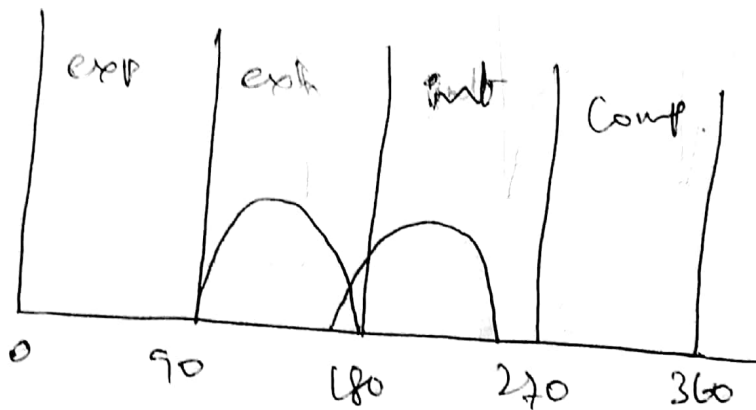
### 1) Cam changing VVT.

Honda cars in ~~the~~ 1980s. Civic, CRX, NS-X

Advantage: Powerful at top speed only.

Disad - 2 & 3 stages only.

### 2) Cam phasing VVT.



- 1) simplest
- 2) cheapest
- 3) commonly used

Advantages improve torque delivery across the whole rev range.

Disadvantages - Lack of variable lift & variable valve opening duration

- 1) Audi V8 -
- 2) BMW - double vanos.

### 3) Cam changing + Cam phasing.

Combining VVT. mostly used in Toyota VTEC

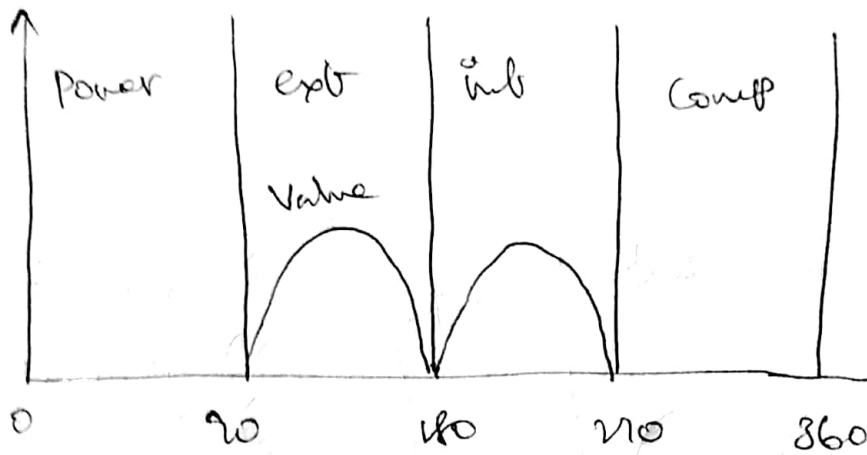
Powerful functions

- 1) continuous cam phasing
- 2) 2 stage variable valve lift plus
- 3) Applied to both intake & exhaust

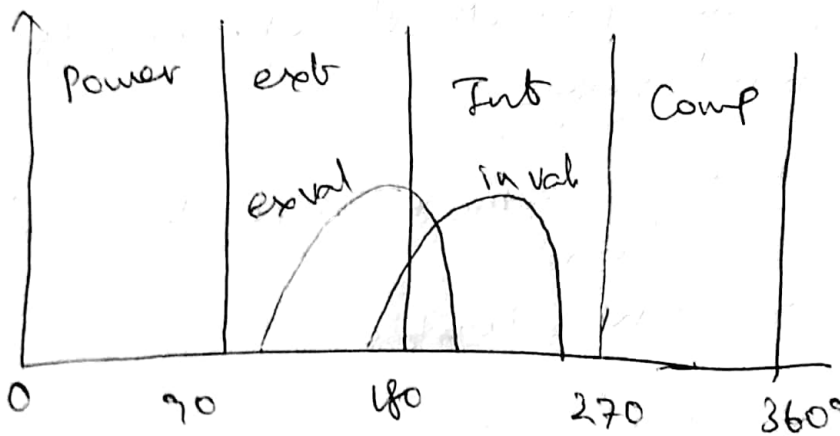
# 1) Variable valve timing. (WT.)

9

It is the process of altering the timing of a valve lift event, and is often used to improve performance of fuel economy or emissions.



Normal valve timing.

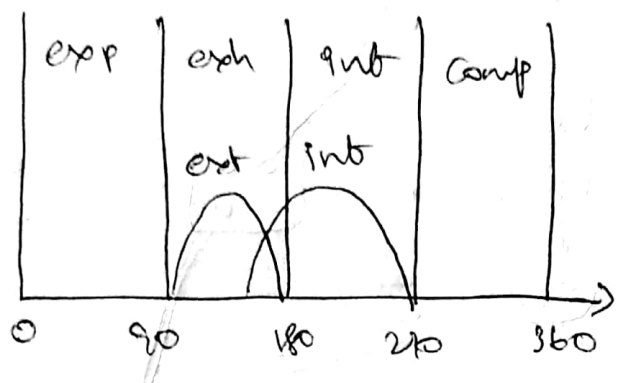


Variable valve timing.

Provides 90%  
Peak torque b/w  
2000, -6000 rpm.

### 4) Rover's unique

in 1995 -



- 1) Mechanism serves 2 adjacent cylinders
- 2) Power 1.8 VVC

~~Adv~~

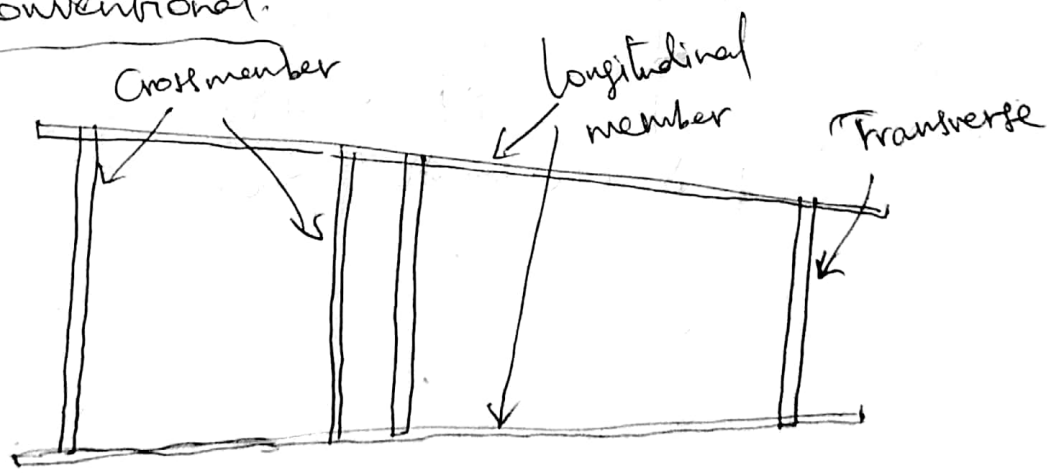
Adv: duration of opening achieve both drivability & high speed power.

Disadv: Non ultimately as powerful as cam changing VVT because of lack of variable lift.

### 5) Various Types of frame & its section: NOV/DEC - 2011

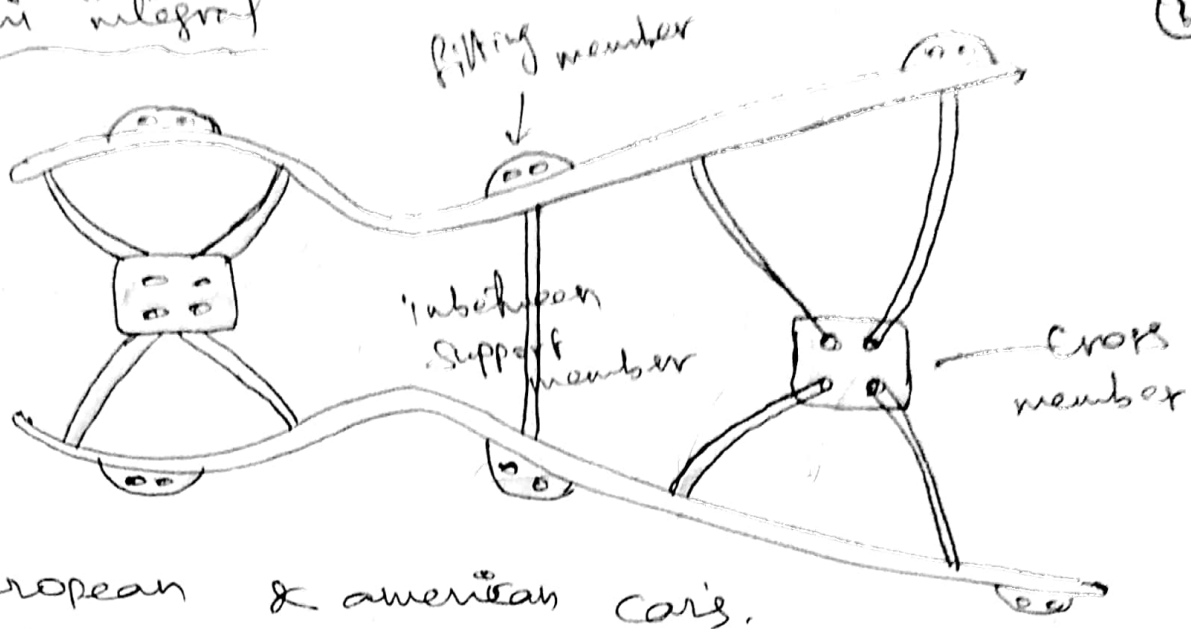
- 1) Conventional
- 2) Semi-integral
- 3) Integral (or) Unit frame

#### 1) Conventional.



- 1) non load carrying
- 2) load carrying on Suspension
- 3) 2 long member & 5-6 crossmember.
- 4) used in trucks

## b) Semi integral



European & American cars.

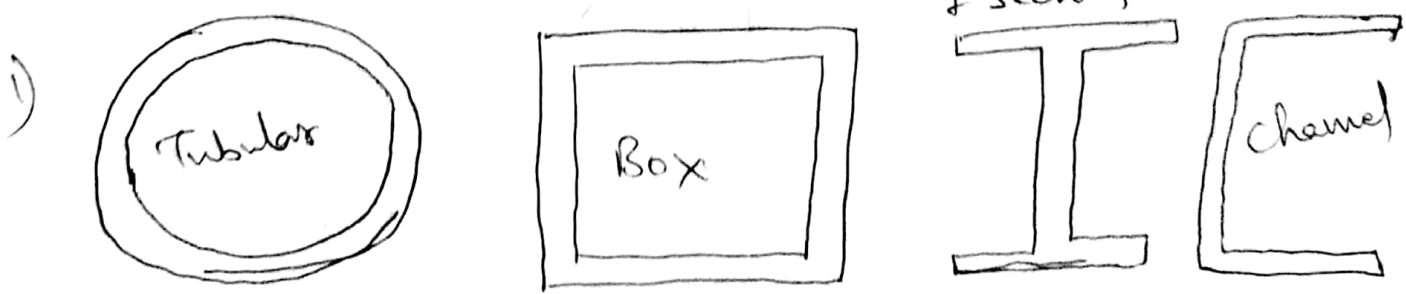
- 1) half frame is fixed in the front end.
- 2) engine gear box & front suspension is fixed
- 3) easily to replace of members.

## c) frameless integral No frame & in car casing

Panel:-

- \* decreases overall weight
- \* it is a single unit
- \* under body is made of floor plates & channel box.
- \* used in most of cars.
- \* cheap & economical one.

## frame section



Channel. Suited for bending loads.

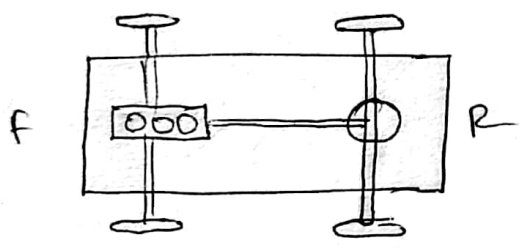
Box. bending & torsion

Tubular. suitable for torsion.

frame & body are fitted with shock absorber or leaf springs.

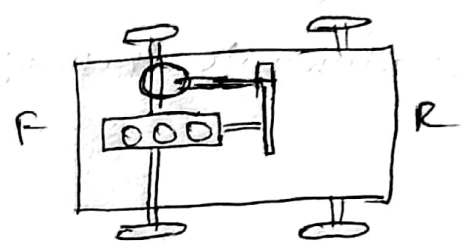
6) Classification of chassis according to drive.

A/M-2018



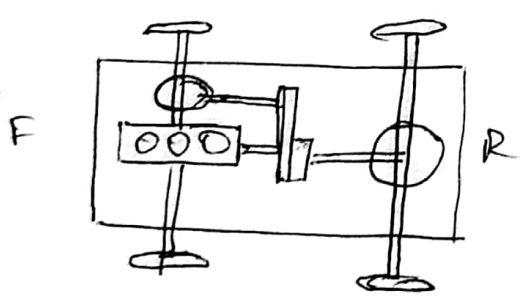
Front engine rear wheel drive.

- 1) high torque.
- 2) Truck buses.
- 3) load vehicles.
- 4) Cylinder count high



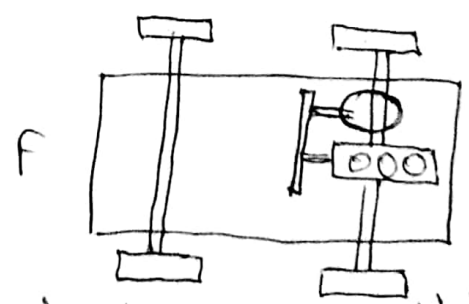
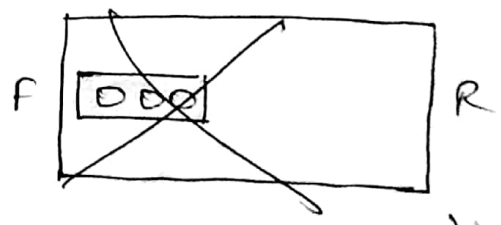
Front engine front wheel drive.

- 1) high speed cars.
- 2) Smooth operation.
- 3) light weight
- 4) frameless vehicles.



front engine four wheel drive

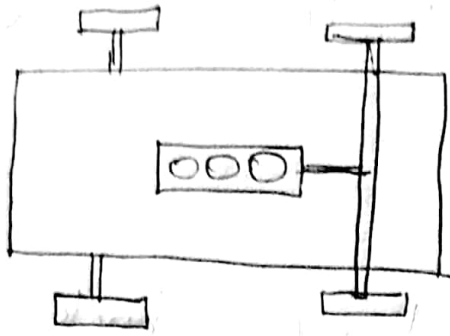
- 1) off road vehicles.
- 2) SUV vehicles
- 3) Jeep cars



- 1) volvo bus.
- 2) high speed

3) better Aerodynamic.

bus



Centre engine rear wheel drive.

- 1) CORONA vehicles.
- 2) Centre weight vehicles
- 3) Balance stability
- 4) Aerodynamic increasing.